

SMED

REC

1. Time driven process

1. Effort driven process

2. Weeks/months to implement

2. One week implementation

3. Results seen over time

3. Immediate results

4. Management commitment

4. Operator commitment

5. Management sees results after large capital commitment

5. Management sees results without large capital commitment

6. Large capital investment

6. Minimum capital investment

7. Management driven sustainability

7. Operator driven sustainability

8. Cultural change is not addressed

8. Cultural change is integral part of process